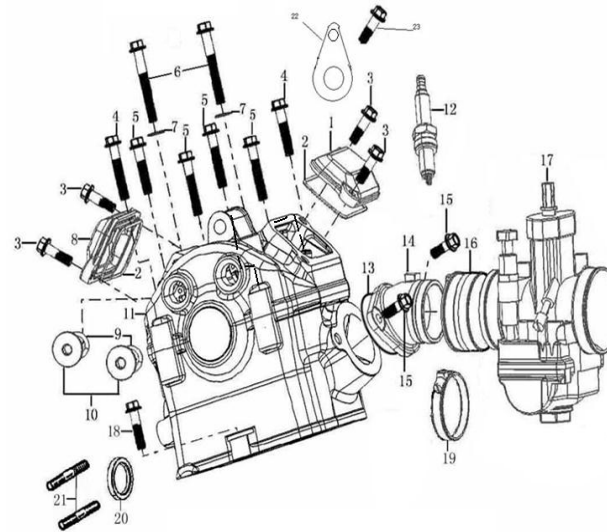


CYLINDER HEAD ASSY

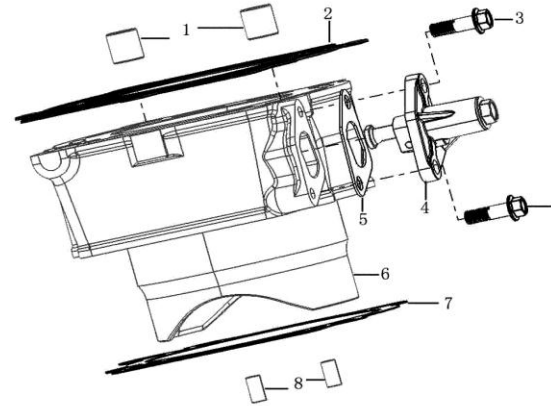
N°	PART CODE	DESCRIPTION	Qté
1	BHR250RM01 100071251-0002	Cover Valve Chamber	1
2	BHR250RM01 100208462	Ring	2
3	BHR250RM01 100033100-0005	Bolt, M6×25	4
4	BHR250RM01 100033116-0002	Bolt, M6×35	2
5	BHR250RM01 100033114-0002	Bolt, M6×30	4
6	BHR250RM01 100100409-0003	Screw	2
7	BHR250RM01 100106566	Washer, $\phi 6.5 \times 1.5 \times \phi 12$	2
8	BHR250RM01 100071208-0002	Cover Valve Chamber	1
9	BHR250RM01 100107654	O-Ring, $\phi 11.8 \times 2.6$	2
10	BHR250RM01 100105195	Bolt	2
11	BHR250RM01 100060943-0001	Cylinder Head Assy	1
12	BHR250RM01 100104122	Spark Plug	1
13	BHR250RM01 100107772	O-Ring, $\phi 38 \times 3$	1
14	BHR250RM01 100201085	Inlet Pipe	1
15	BHR250RM01 100055589-0006	Bolt, M6×16	2
16	BHR250RM01 100201172	Connecting Pipe	1
17	BHR250RM01 100108153	Carburetor	1
18	BHR250RM01 100011534-0002	Bolt, M6×25	1
19	BHR250RM01 100105385	Clamp Inlet Pipe	2
20	BHR250RM01 100201303	Packing Silencer	1
21	BHR250RM01 100100439-0002	Bolt, M8×40	2
22	BHR250RM01 100201724	Cylinder Head Outlet Pipe Baffle	1
23	BHR250RM01 100055592-0005	Bolt, M6×10	1



CYLINDER HEAD ASSY

CYLINDER ASSEMBLY

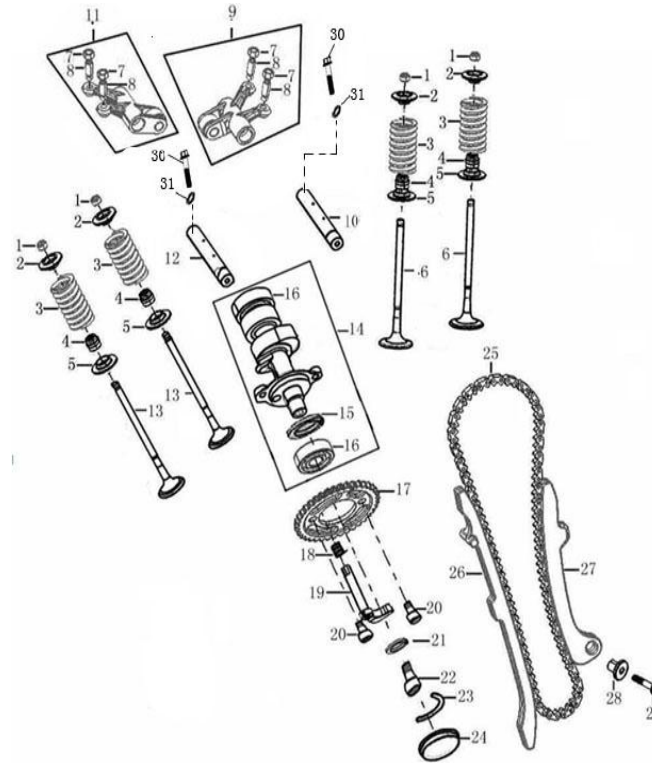
N°	PART CODE	DESCRIPTION	Qté
1	BHR250RM01 100108525	Dowel Pin, $\phi 13 \times 14$	2
2	BHR250RM01 100208897	Gasket Assy Cylinder Head	1
3	BHR250RM01 100055588-0006	Bolt, M6 $\times$ 20	2
4	BHR250RM01 100105242-0002	Plug Of Tightener	1
5	BHR250RM01 100108520	Gasket Tensioner	1
6	BHR250RM01 100104394-0002	Cylinder Block Assembly	1
7	BHR250RM01 100069657	Gasket Cylinder Block	1
8	BHR250RM01 100108526	Pin, $\phi 6 \times 12$	2



CYLINDER ASSEMBLY

VALVE MECHANISM

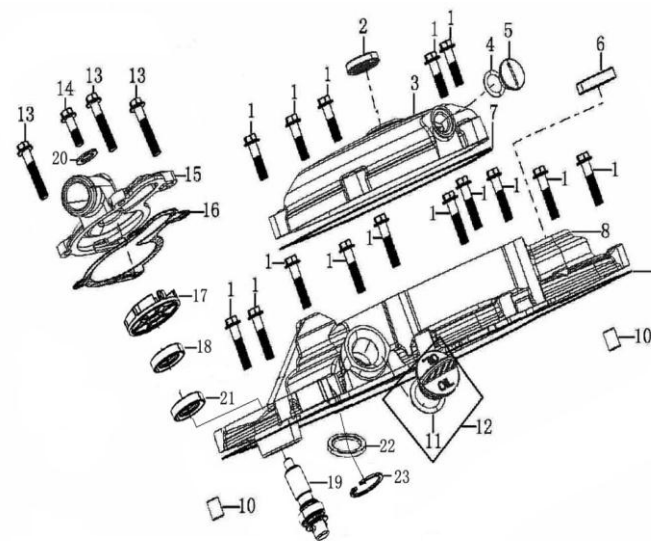
N°	PART CODE	DESCRIPTION	Qté
1	BHR250RM01 100200707	Valve Locker	8
2	BHR250RM01 100061589	SpRing,Seat	4
3	BHR250RM01 100068171	Valve Outer Spring	4
4	BHR250RM01 100200729	Seal Valve Stem	4
5	BHR250RM01 100105317	Outer Valve SpRing,Retainer	4
6	BHR250RM01 100061959	Intake Valve	2
7	BHR250RM01 100105155	Nut Valve Clearance	4
8	BHR250RM01 100105166	Screw,Valve Clearance	4
9	BHR250RM01 100200432	Rocker Arm Assembly Valve	1
10	BHR250RM01 100050667	Rocker Shaft	1
11	BHR250RM01 100200433	Rocker Arm Assembly Valve	1
12	BHR250RM01 100050666	Rocker Shaft	1
13	BHR250RM01 100200652	Exhaust Valve	2
14	BHR250RM01 100200208	Gamp Shaft Comp	1
15	BHR250RM01 100104986	Stop Plate Camshaft	1
16	BHR250RM01 100300831	BeaRing,(Csb201_C3)	2
17	BHR250RM01 100086386	Timing Driven Sprocket	1
18	BHR250RM01 100105010	Decompression SpRing,Of Camshaft	1
19	BHR250RM01 100105017	Centrifugal Mass Ass.	1
20	BHR250RM01 100010835-0001	Bolt, M6×10	2
21	BHR250RM01 100106379	Washer,φ6.5×1.5×φ18	1
22	BHR250RM01 100055589-0006	Bolt, M6×16	1
23	BHR250RM01 100200244	Stop Plate Camshaft	1
24	BHR250RM01 100205744	Seal Colloid Of Cylinder Head	1
25	BHR250RM01 100105123	Sproket Chain	1
26	BHR250RM01 100200503	Guide Plate Chain	1
27	BHR250RM01 100200482	Tension Plate Assy	1
28	BHR250RM01 100200464	Bush	1
29	BHR250RM01 100031953-0002	Bolt, M5×25	1
30	BHR250RM01 100011267-0003	Bolt, M6×22	2
31	BHR250RM01 100106566	Washer,φ6.5×1.5×φ12	2



VALVE MECHANISM

RIGHT CRANKCASE COVER

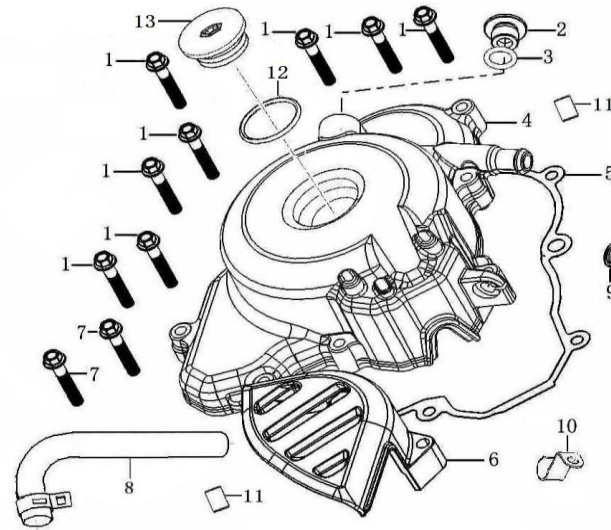
N°	PART CODE	DESCRIPTION	Qté
1	BHR250RM01 100011536-0002	Bolt, M6×30	15
2	BHR250RM01 100101321	Oil Lelve Sight Window	1
3	BHR250RM01 100101318-0003	Decorate Cover R.Crankcase Cover	1
4	BHR250RM01 100010074	O-Ring,φ13.2×2.65	1
5	BHR250RM01 100103059-0003	Cap Small View Hole	1
6	BHR250RM01 100104744	Oil Seal 18×30×7	1
7	BHR250RM01 100104615	Gasket Decotate Cover	1
8	BHR250RM01 100050061-0007	Cover Comp Right Crankcase	1
9	BHR250RM01 100208666	Gasket R.Crankcase Cover	1
10	BHR250RM01 100102726	Dowel Pin,φ9×13	2
11	BHR250RM01 100107693	O-Ring,φ18×3.55	1
12	BHR250RM01 100104938	Oil Plug Assy	1
13	BHR250RM01 100011537-0002	Bolt, M6×35	3
14	BHR250RM01 100055588-0006	Bolt, M6×20	1
15	BHR250RM01 100105519-0002	Water Pump Cover	1
16	BHR250RM01 100104609	Gasket	1
17	BHR250RM01 100105527	Ane Wheel Water Pump	1
18	BHR250RM01 100105543	Water Pump Seal	1
19	BHR250RM01 100105548	Shaft Water Pump	1
20	BHR250RM01 100106566	Washer,φ6.5×1.5×φ12	1
21	BHR250RM01 100104809	Oil Seal 12×24×6	1
22	BHR250RM01 100104688	Oil Seal 14×24×7	1
23	BHR250RM01 100011077	Retaining Ring, 24	1



RIGHT CRANKCASE COVER

LEFT CRANKCASE COVER

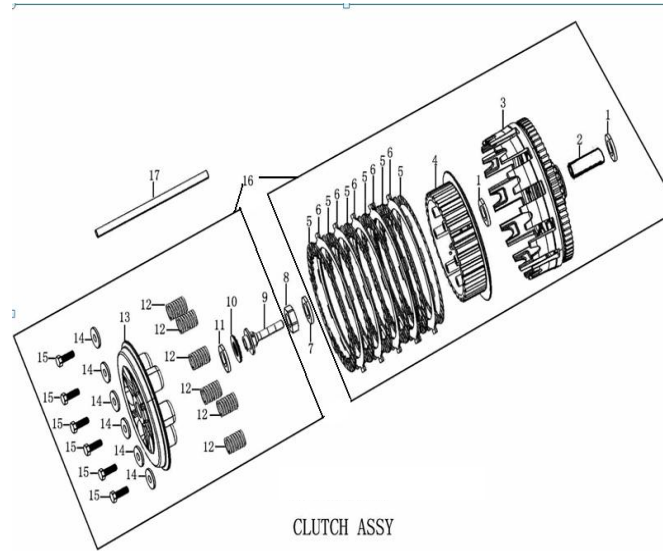
N°	PART CODE	DESCRIPTION	Qté
1	BHR250RM01 100011537-0002	Bolt, M6×35	9
2	BHR250RM01 100105195	Bolt	1
3	BHR250RM01 100107654	O-Ring,φ11.8×2.6	1
4	BHR250RM01 100061981-0005	Front Part,L.Crankcase Cover	1
5	BHR250RM01 100064033	Gasket Cylinder Head Upper Cover	1
6	BHR250RM01 100103122	Back Part L.Crankcase Cover	1
7	BHR250RM01 100011536-0002	Bolt, M6×30	2
8	BHR250RM01 100102977	Pipe Assy	1
9	BHR250RM01 100104670	Oil Seal 10×18×6	1
10	BHR250RM01 100206196	Fixing Plate Magneto Cable	1
11	BHR250RM01 100102726	Dowel Pin,φ9×13	2
12	BHR250RM01 100107713	O-Ring,φ22.5×3.55	1
13	BHR250RM01 100103063-0002	Cap Big View Hole	1



LEFT CRANKCASE COVER

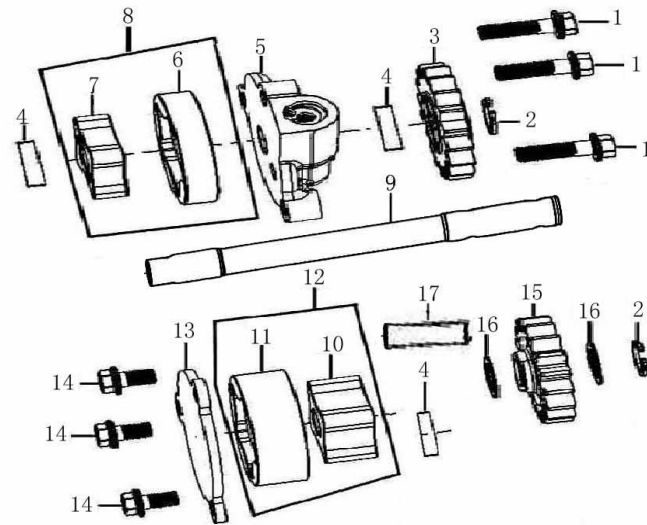
CLUTCH ASSY

N°	PART CODE	DESCRIPTION	Qté
1	BHR250RM01 100106474	Washer, $\phi 20.2 \times 1.8 \times \phi 34$	2
2	BHR250RM01 100103355	Sleeve Clutch	1
3	BHR250RM01 100203010	Out Case Assembly Clutch	1
4	BHR250RM01 100202928	Center Sleeve Clutch	1
5	BHR250RM01 100103415	Drive Friction Disk	6
6	BHR250RM01 100203066	Outer Friction Disk A	5
7	BHR250RM01 100103336	Stop Washer, Clutch	1
8	BHR250RM01 100059391	Lock Nut, Clutch	1
9	BHR250RM01 100203075	Rod Clutch Push	1
10	BHR250RM01 100101204	BeaRing, (Axx1528)	1
11	BHR250RM01 100106415	Washer, $\phi 15 \times 1 \times \phi 28$	1
12	BHR250RM01 100103395	SpRing, Clutch	6
13	BHR250RM01 100103378	Pressure Plate Clutch	1
14	BHR250RM01 100106334	Washer, $\phi 5.2 \times 2 \times \phi 17$	6
15	BHR250RM01 100033034-0001	Bolt, M5 $\times$ 25	6
16	BHR250RM01 100103320	Clutch Assy	1
17	BHR250RM01 100103437	Pushing Rod Clutch	1



OIL PUMP

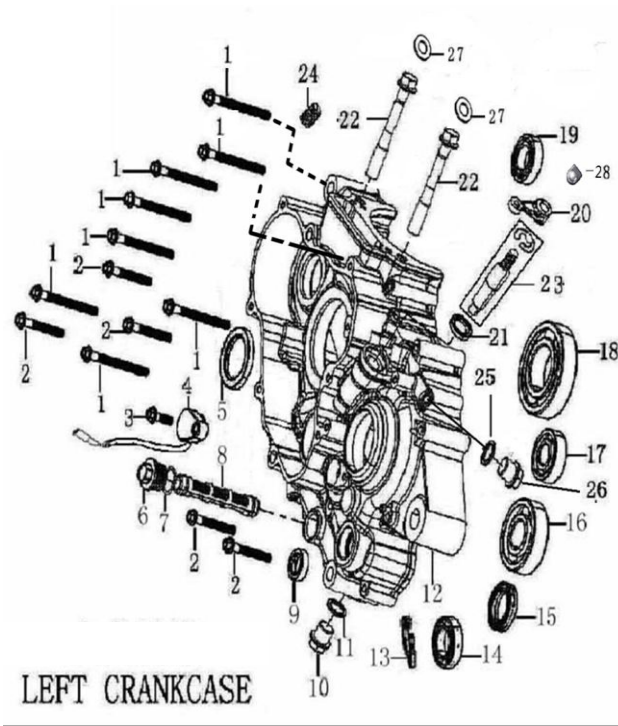
N°	PART CODE	DESCRIPTION	Qté
1	BHR250RM01 100011521-0001	Bolt, M5×18	3
2	BHR250RM01 100011094	Retaining Ring, 10	2
3	BHR250RM01 100076937	Oil Pump Gear Ass.	1
4	BHR250RM01 100100903	Pin, φ4×15.8	3
5	BHR250RM01 100100168	Oil Pump Cover	1
6	BHR250RM01 100100207	Outer Rotor Oil Pump	1
7	BHR250RM01 100100196	Inner Rotor Oil Pump	1
8	BHR250RM01 100100215	Oil Pump Rotor	1
9	BHR250RM01 100100157	Shaft Oil Pump	1
10	BHR250RM01 100100197	Inner Rotor Oil Pump	1
11	BHR250RM01 100100208	Outer Rotor Oil Pump	1
12	BHR250RM01 100100216	Oil Pump Rotor	1
13	BHR250RM01 100100167	Oil Pump Cover	1
14	BHR250RM01 100011518-0001	Bolt, M5×12	3
15	BHR250RM01 100076936	Oil Pump Gear	1
16	BHR250RM01 100106390	Washer, φ10.2×0.5×φ15	2
17	BHR250RM01 100100218	Oil Pump Gear Shaft	1



OIL PUMP

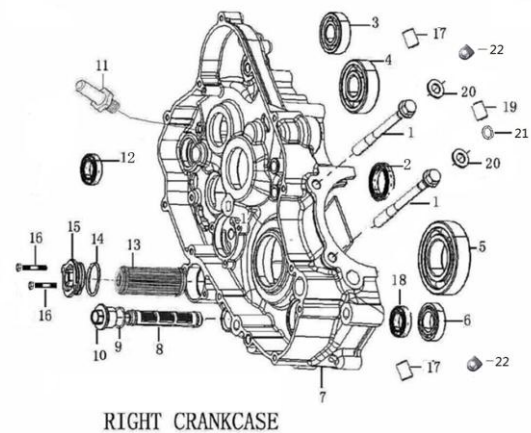
LEFT CRANKCASE

N°	PART CODE	DESCRIPTION	Qté
1	BHR25ORM01 100071434-0001	Bolt, M6×65	8
2	BHR25ORM01 100071435-0001	Bolt, M6×45	5
3	BHR25ORM01 100010973-0005	Screw, M6×20	1
4	BHR25ORM01 100104494-0001	Gearshift Switch Comp	1
5	BHR25ORM01 100104719	Oil Seal 32×47×6	1
6	BHR25ORM01 100104918-0001	Cover Oil Filter Screen	1
7	BHR25ORM01 100107684	O-Ring,φ17.5×1.8	1
8	BHR25ORM01 100060838	Strainer Oil Filter	1
9	BHR25ORM01 100104830	Oil Seal 15×25×5	1
10	BHR25ORM01 100050705-0002	Drain Bolt	1
11	BHR25ORM01 100106556	Washer,φ16.5×2×φ23	1
12	BHR25ORM01 100062022-0002	Left Crankcase Block	1
13	BHR25ORM01 100011078	Retaining Ring, 28	1
14	BHR25ORM01 100010771	Bearing, 61902	1
15	BHR25ORM01 100100927	BeaRing,(61805)	1
16	BHR25ORM01 100101107	BeaRing,(63/22Jr2C3)	1
17	BHR25ORM01 100101097	BeaRing,(6203Jr2C3)	1
18	BHR25ORM01 100101103	BeaRing,(6207Jr2C3Sp1)	1
19	BHR25ORM01 100068781	BeaRing,(Csb204_Jr2C3)	1
20	BHR25ORM01 100106275-0002	Rocker Arm Release Lever Clutch	1
21	BHR25ORM01 100104747	Oil Seal 14×22×5	1
22	BHR25ORM01 100100341	Bolt	2
23	BHR25ORM01 100106277-0002	Clutch Separating Rod	1
24	BHR25ORM01 100100726	Oil Nozzle	1
25	BHR25ORM01 100106575	Washer,φ8.5×1.2×φ15	1
26	BHR25ORM01 100100432-0007	Bolt,M8×10	1
27	BHR25ORM01 100106393	Washer,φ10.5×2×φ20	2
28	BHR25ORM01 100068013	Baffle	1
29	BHR25ORM01 100010835-0001	Bolt, M6×10	1



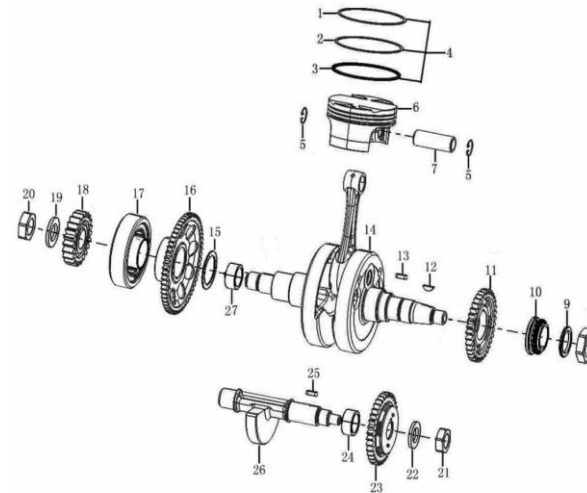
RIGHT CRANKCASE

N°	PART CODE	DESCRIPTION	Qté
1	BHR250RM01 100100341	Bolt	2
2	BHR250RM01 100100927	BeaRing,(61805)	1
3	BHR250RM01 100101097	BeaRing,(6203Jr2C3)	1
4	BHR250RM01 100100999	BeaRing,(6304)	1
5	BHR250RM01 100101191	BeaRing,(6207Jr2Luc3)	1
6	BHR250RM01 100068781	BeaRing,(Csb204_Jr2C3)	1
7	BHR250RM01 100062021-0002	Right Crankcase Block	1
8	BHR250RM01 100060838	Strainer Oil Filter	1
9	BHR250RM01 100107684	O-Ring,φ17.5×1.8	1
10	BHR250RM01 100104918-0001	Cover Oil Filter Screen	1
11	BHR250RM01 100100398	Bolt Return Springn Fixing	1
12	BHR250RM01 100010771	Bearing, 61902	1
13	BHR250RM01 100104861	Oil Filter	1
14	BHR250RM01 100107754	O-Ring,φ30×2.6	1
15	BHR250RM01 100063279-0003	Cap Oil Filter	1
16	BHR250RM01 100055589-0006	Bolt, M6×16	2
17	BHR250RM01 100108525	Dowel Pin,φ13×14	2
18	BHR250RM01 100104698	Oil Seal 20×35×5	1
19	BHR250RM01 100100867	Dowel Pin,φ8×12×φ6.3	1
20	BHR250RM01 100106393	Washer,φ10.5×2×φ20	2
21	BHR250RM01 100107800	O-Ring,φ6.5×1.9	1
22	BHR250RM01 100068013	Baffle	2
23	BHR250RM01 100010835-0001	Bolt, M6×10	2



CRANKSHAFT CONNECTING-ROD ASSY/PISTON

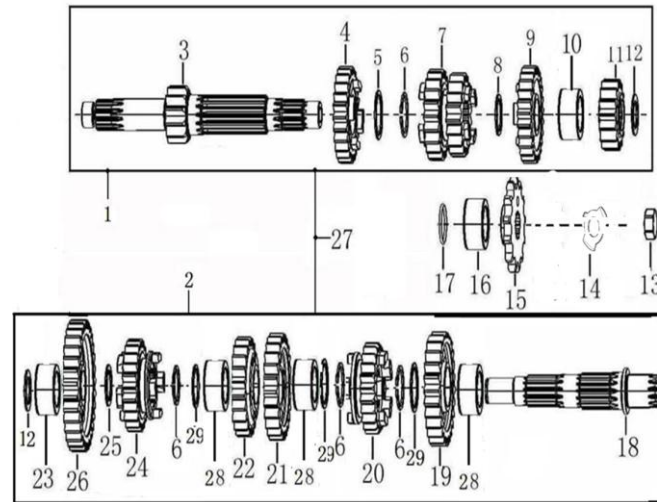
N°	PART CODE	DESCRIPTION	Qté
1	BHR25ORM01 100072860	Piston Ring,1	1
2	BHR25ORM01 100206471	Piston Ring,2	1
3	BHR25ORM01 100072861	Oil Ring,Assy	1
4	BHR25ORM01 100068639	Piston Ring,Comp	1
5	BHR25ORM01 100100590	Check Ring Piston Pin	2
6	BHR25ORM01 100068638	Piston	1
7	BHR25ORM01 100101540	Pin,Piston	1
8	BHR25ORM01 100059393	Nut M24	1
9	BHR25ORM01 100106369	Washer,φ24.2×2.5×φ32	1
10	BHR25ORM01 100086381	Hub Dump Chain Sprocket	1
11	BHR25ORM01 100102022	Driving Gear	1
12	BHR25ORM01 100100650	Semicircular Key	1
13	BHR25ORM01 100100661	Tabulate Key	1
14	BHR25ORM01 100207029	Crankshaft Connecting-Rod Assy	1
15	BHR25ORM01 100106483	Washer,φ23×1×φ40	1
16	BHR25ORM01 100083473	Plate Gear Assy	1
17	BHR25ORM01 100083474	Assembly Overrunning Clutch	1
18	BHR25ORM01 100103506	Primary Drive Gear	1
19	BHR25ORM01 100059394	Stop Washer	1
20	BHR25ORM01 100059392	Nut M18	1
21	BHR25ORM01 100059391	Lock Nut,Clutch	1
22	BHR25ORM01 100103345	Dish Washer,Clutch	1
23	BHR25ORM01 100075814	Driven Gear Ass.	1
24	BHR25ORM01 100064036	Crankshaft Tube	1
25	BHR25ORM01 100100670	Tabulate Key	1
26	BHR25ORM01 100064034	Balance Shaft	1
27	BHR25ORM01 100101022	Needle BeRing,(K29×33×20)	1



CRANKSHAFT CONNECTING-ROD ASSY/PISTON

TRANSMISSION MAIN,COUNTER SHAFT

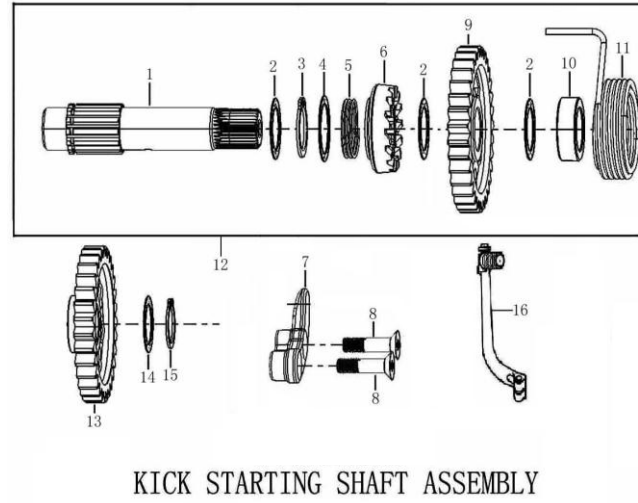
N°	PART CODE	DESCRIPTION	Qté
1	BHR250RM01 100203451	Main Shaft Transmission	1
2	BHR250RM01 100058083	Coutershaft Transmission	1
3	BHR250RM01 100051560	Transmission Main Shaft	1
4	BHR250RM01 100103638	Gear M-5	1
5	BHR250RM01 100106488	Washer, $\phi 25.1 \times \phi 30$	1
6	BHR250RM01 100103659	Circlip	4
7	BHR250RM01 100203471	Gear M-3、4	1
8	BHR250RM01 100106471	Washer, $\phi 20.2 \times 1 \times \phi 28$	1
9	BHR250RM01 100103639	Gear M-6	1
10	BHR250RM01 100101013	Needle BeaRing, (K20 $\times$ 24 $\times$ 10)	1
11	BHR250RM01 100103640	Gear M-2	1
12	BHR250RM01 100106444	Washer, $\phi 17.1 \times 1 \times \phi 26$	2
13	BHR250RM01 100058085	Nut	1
14	BHR250RM01 100058086	Stop Washer	1
15	BHR250RM01 100103838	Drive Sprocket	1
16	BHR250RM01 100103516	Bush	1
17	BHR250RM01 100107711	O-Ring, $\phi 21 \times 2$	1
18	BHR250RM01 100058084	Transmission Counter Shaft	1
19	BHR250RM01 100103756	Gear C-1	1
20	BHR250RM01 100103760	Gear C-1	1
21	BHR250RM01 100103757	Gear C-1	1
22	BHR250RM01 100103758	Gear C-1	1
23	BHR250RM01 100105804	Metal Bush	1
24	BHR250RM01 100103759	Gear C-1	1
25	BHR250RM01 100106459	Washer, $\phi 19 \times 1 \times \phi 26$	1
26	BHR250RM01 100103755	Gear C-1	1
27	BHR250RM01 100058082	Transmission Main Counter Shaft	1
28	BHR250RM01 100101135	Needle BeaRing, (Ks22 $\times$ 26 $\times$ 10Tn)	3
29	BHR250RM01 100103652	Washer	3



TRANSMISSION MAIN,COUNTER SHAFT

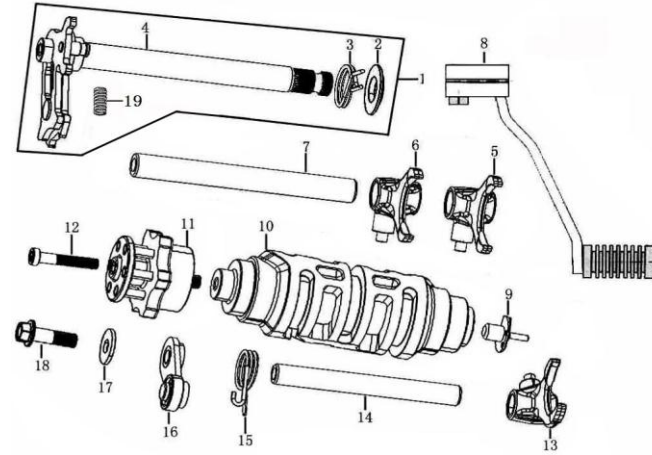
KICK STARTING SHAFT ASSEMBLY

N°	PART CODE	DESCRIPTION	Qté
1	BHR250RM01 100105757	Pivot Kick Starting Shaft	1
2	BHR250RM01 100106458	Washer, $\phi 18.5 \times 0.5 \times \phi 26$	3
3	BHR250RM01 100011103	Retaining Ring, 21	1
4	BHR250RM01 100106480	Washer, $\phi 21.7 \times 0.5 \times \phi 29.5$	1
5	BHR250RM01 100105789	SpRing, Kick Starting Ratchet Wheel	1
6	BHR250RM01 100105785	Starting Ratchet	1
7	BHR250RM01 100105792	Guide Plate	1
8	BHR250RM01 100060418-0001	Screw, M6x25	2
9	BHR250RM01 100105779	Gear Kick Starter	1
10	BHR250RM01 100105741	Seat SpRing, Kick Starting Shaft	1
11	BHR250RM01 100105749	Return SpRing, Kick Starting Shaft	1
12	BHR250RM01 100201883	Kick Starting Shaft Assembly	1
13	BHR250RM01 100103784	Gear	1
14	BHR250RM01 100106516	Washer, $\phi 17.1 \times 0.5 \times \phi 26$	1
15	BHR250RM01 100011099	Retaining Ring, 17	1
16	BHR250RM01 100303463	Start-Up Bar Comp	1



GEARSHIFT MECHANISM

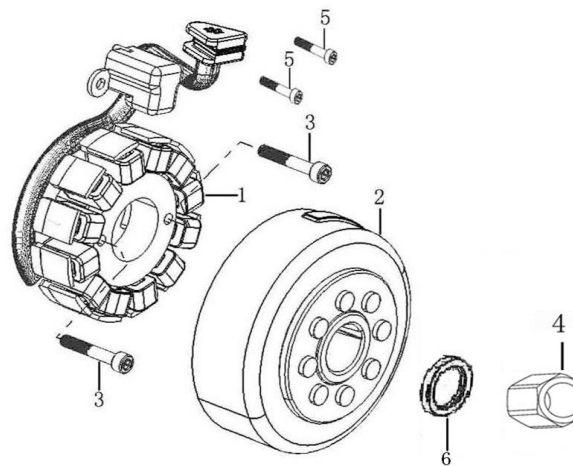
N°	PART CODE	DESCRIPTION	Qté
1	BHR25ORM01 100103964	Gearshift Lever Comp	1
2	BHR25ORM01 100104001	Axle Sleeve	1
3	BHR25ORM01 100103973	Return Spring	1
4	BHR25ORM01 100203923	Gearshift Shaft Comp	1
5	BHR25ORM01 100203727	Right Fork Countershaft	1
6	BHR25ORM01 100203739	Left Fork Countershaft	1
7	BHR25ORM01 100103927	Guide Pin, Selector Fork Center	1
8	BHR25ORM01 100203972	Gearshift Shaft	1
9	BHR25ORM01 100104487	Contact Clearindication	1
10	BHR25ORM01 100103936	Gearshift Drum Comp	1
11	BHR25ORM01 100103945	Stopping Plate	1
12	BHR25ORM01 100010841-0001	Bolt, M6×35	1
13	BHR25ORM01 100203754	Center Fork Mainshaft	1
14	BHR25ORM01 100103921	Shaft Gearshift Fork	1
15	BHR25ORM01 100103988	SpRing, Locating Plate	1
16	BHR25ORM01 100104010	Locating Plate Assy	1
17	BHR25ORM01 100106379	Washer, $\phi 6.5 \times 1.5 \times \phi 18$	1
18	BHR25ORM01 100055588-0006	Bolt, M6×20	1
19	BHR25ORM01 100103979	SpRing, Gearshift Plate	1



GEARSHIFT MECHANISM

MAGNETO COMP

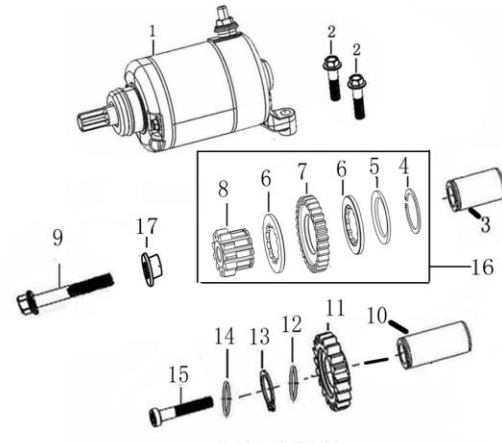
N°	PART CODE	DESCRIPTION	Qté
1	BHR250RM01 100104177-0002	Stator Assy Magneto	1
2	BHR250RM01 100104203	Rotor Assy, Magneto	1
3	BHR250RM01 100010834-0001	Bolt, M5×30	2
4	BHR250RM01 100100548	Nut M14×1.5	1
5	BHR250RM01 100010831-0001	Bolt, M5×10	2
6	BHR250RM01 100106421	Washer, $\phi 15.2 \times 1.5 \times \phi 25$	1



MAGNETO COMP

ELECTRIC STARTING MECHANISM

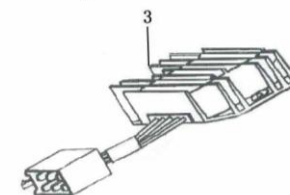
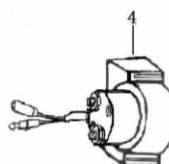
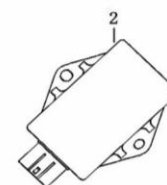
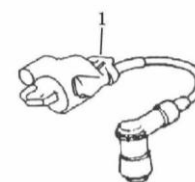
N°	PART CODE	DESCRIPTION	Qté
1	BHR250RM01 100093081-0003	Starting Motor Assy	1
2	BHR250RM01 100011534-0002	Bolt, M6×25	2
3	BHR250RM01 100103233	Shaft Reduction	1
4	BHR250RM01 100103659	Circlip	1
5	BHR250RM01 100102774	Dish Washer,φ25.5×2×φ41	1
6	BHR250RM01 100202717	From The Kinetic Friction Slices	2
7	BHR250RM01 100093080	Twin Gear Set	1
8	BHR250RM01 100105807	Reduction Shaft Sleeve	1
9	BHR250RM01 100032819-0001	Bolt, M6×50	1
10	BHR250RM01 100103234	Shaft Reduction	1
11	BHR250RM01 100103222	Gear Reduction	1
12	BHR250RM01 100108535	Washer,φ15.2×0.5×φ23	1
13	BHR250RM01 100011097	Retaining Ring, 15	1
14	BHR250RM01 100010886-0005	Washer, φ6	1
15	BHR250RM01 100010842-0004	Bolt, M6×40	1
16	BHR250RM01 100093079	Gear Reduction 1	1
17	BHR250RM01 100103261	Duplex Gear	1



ELECTRIC STARTING MECHANISM

ELECTRIC

N°	PART CODE	DESCRIPTION	Qté
1	BHR250RM01 100204302-0001	Ignition Coil	1
2	BHR250RM01 100204369	C.D.I	1
3	BHR250RM01 100205443	Rectifier	1
4	BHR250RM01 100205381	Relay	1



ELECTRIC